

Fast and productive on cast iron.

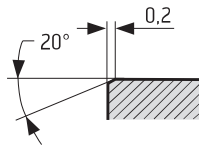
NEW

THE INDEXABLE INSERT

- A variety of versions:
 - With hole (e.g. CNGA), flat top insert
 - Without hole (e.g. CNGN)
 - With cavity clamping (e.g. CNGX)
- Different basic shapes: C, D, S, T, W
- Different corner radii: 0.8; 1.2 and 1.6 mm

THE GEOMETRIES

- With negative chamfer on the cutting edge – 0.2 mm × 20°
- Further cutting edge versions as a special option



THE APPLICATION

- First choice for grey cast iron materials
- Cutting speeds of up to 1000 m/min
- Suitable for turning and milling
- For roughing and finishing

Latest silicon nitride development



Suitable for wet and dry machining



Stable cavity clamping



WCK10 indexable inserts in various designs

Fig.: CNGN, WNGA, SNGX

BENEFITS FOR YOU

- Optimum productivity due to maximum cutting speeds
- Long tool life due to wear-resistant ceramic cutting material
- Increased process reliability in tough machining conditions (in comparison to carbide indexable inserts)