Strong performance with four cutting edges.

NEW TO THE RANGE

NEW ADDITION TO THE PRODUCT RANGE

- Solid drills
- $\begin{array}{ll} \ \ \mbox{Dimensions (inches):} \\ \ \ \mbox{D3120.03 (}3\times\mbox{D}_{\mbox{c}}\mbox{) 0.75-1.5"} \\ \ \ \mbox{D3120.04 (}4\times\mbox{D}_{\mbox{c}}\mbox{) 0.75-1.5"} \end{array}$

THE TOOL

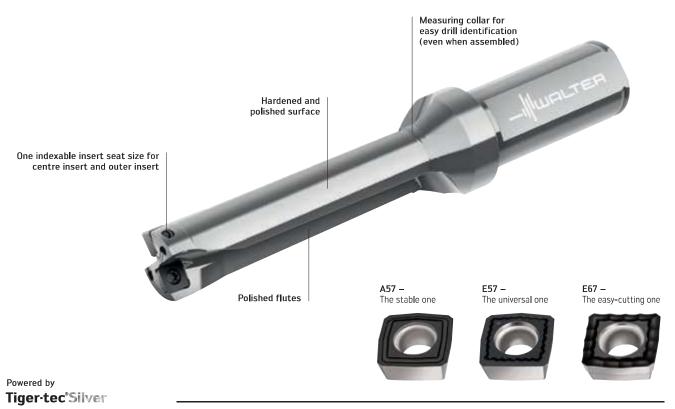
- Dia. 16-42 mm
- 2, 3 and $4 \times D_c$
- Robust design for lathes and machining centres

THE INDEXABLE INSERTS

- Four-edged, positive indexable insert
- Three geometries:
 - A57 The stable one
 - E57 The universal one
 - ${\sf E67}-{\sf The}$ easy-cutting one
- Four grades: WKP25S, WKP35S, WSP45S, WXP40
- For special drills, can also be used as a left-hand cutting indexable insert

THE APPLICATION

- Drilling from solid
- Difficult machining operations, such as cross holes, chain drilling, inclined inlet and exit
- Suitable for drilling with X offset
- ISO materials P, M, K, N, S
- Areas of use:
 General mechanical engineering, mould and die making, energy and automotive industries



Walter D3120 indexable insert drill

Fig.: D3120-04

BENEFITS FOR YOU

- Maximum process reliability thanks to easy chip removal
- Best protection against friction due to hardened and polished surfaces
- High stability in all working conditions
- Low cutting tool material costs due to four cutting edges
- Easy to operate (one indexable insert seat size for outer and inner insert)

Also available from:

