

Strong performance with four cutting edges.

NEW TO THE RANGE

NEW ADDITION TO THE PRODUCT RANGE

- Solid drills
- Dimensions (inches):
D3120.03 ($3 \times D_c$) 0.75–1.5"
D3120.04 ($4 \times D_c$) 0.75–1.5"

THE TOOL

- Dia. 16–42 mm
- 2, 3 and $4 \times D_c$
- Robust design for lathes and machining centres

THE INDEXABLE INSERTS

- Four-edged, positive indexable insert
- Three geometries:
A57 – The stable one
E57 – The universal one
E67 – The easy-cutting one
- Four grades: WKP25S, WKP35S, WSP45S, WXP40
- For special drills, can also be used as a left-hand cutting indexable insert

THE APPLICATION

- Drilling from solid
- Difficult machining operations, such as cross holes, chain drilling, inclined inlet and exit
- Suitable for drilling with X offset
- ISO materials P, M, K, N, S
- Areas of use:
General mechanical engineering, mould and die making, energy and automotive industries



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Walter D3120 indexable insert drill

Fig.: D3120-04

BENEFITS FOR YOU

- Maximum process reliability thanks to easy chip removal
- Best protection against friction due to hardened and polished surfaces
- High stability in all working conditions
- Low cutting tool material costs due to four cutting edges
- Easy to operate (one indexable insert seat size for outer and inner insert)

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