

## NEW TO THE RANGE

### NEW ADDITION TO THE PRODUCT RANGE

- D4140-10 ( $10 \times D_c$ )

#### Additional dimensions

- D4140-03 ( $3 \times D_c$ )
- D4140-05 ( $5 \times D_c$ )
- D4140-07 ( $7 \times D_c$ )

### THE TOOL

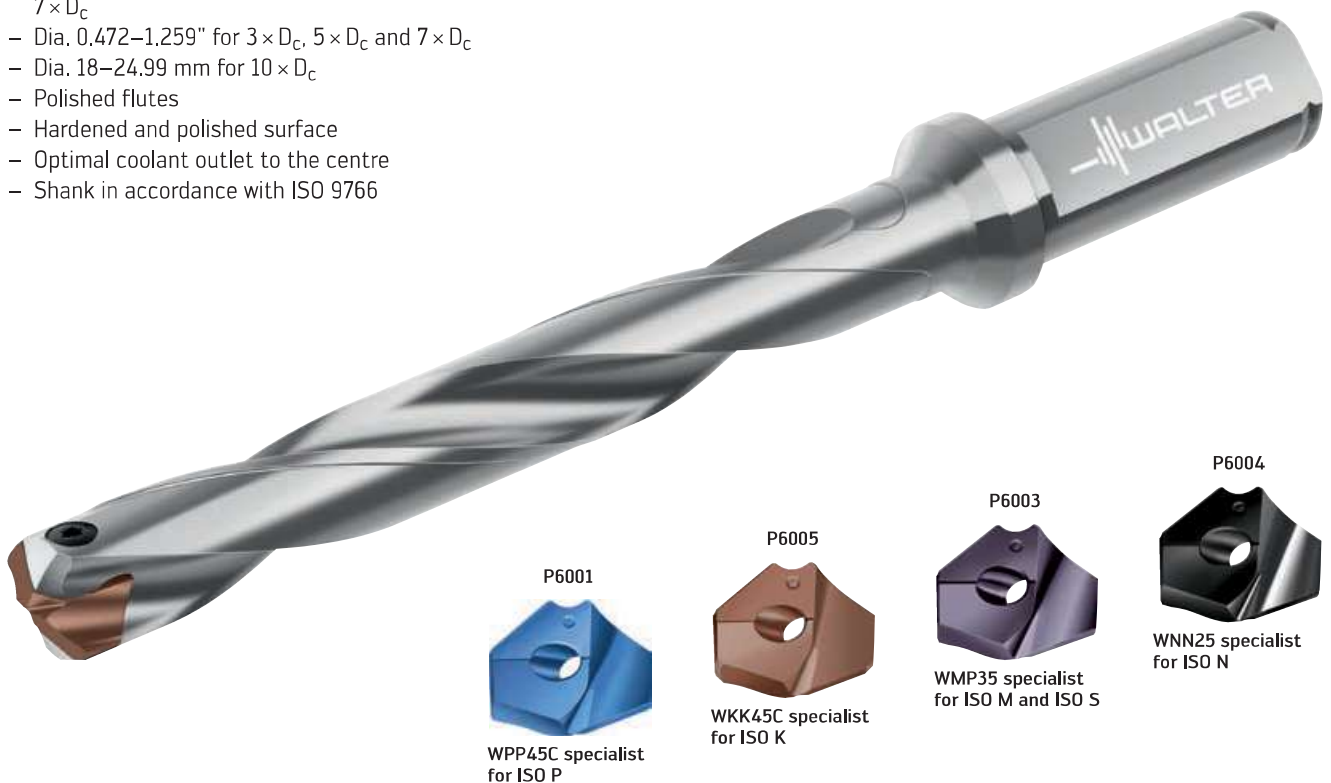
- Dia. 12–31.99 mm for  $3 \times D_c$ ,  $5 \times D_c$  and  $7 \times D_c$
- Dia. 0.472–1.259" for  $3 \times D_c$ ,  $5 \times D_c$  and  $7 \times D_c$
- Dia. 18–24.99 mm for  $10 \times D_c$
- Polished flutes
- Hardened and polished surface
- Optimal coolant outlet to the centre
- Shank in accordance with ISO 9766

### THE APPLICATION

- Solid drilling, suitable for stack drilling, inclined inlet and outlet up to  $\sim 5^\circ$
- ISO P, M, K, N, S
- Areas of use: General mechanical engineering, mould and die making, energy and automotive industries

### THE INDEXABLE INSERT

- Exact positioning thanks to  $100^\circ$  prism at insert seat
- Four geometries and grades



Walter D4140 indexable insert drill

### BENEFITS FOR YOU

- Maximum process reliability and tool life due to coolant outlet directly on the cutting edge
- Reliable chip evacuation due to polished flutes
- Best protection against friction and long tool life for drilling bodies due to hardened and polished surface
- Simple indexable insert selection with Color Select

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