

Incomparably tough under all working conditions.

NEW TO THE RANGE

NEW ADDITIONS TO THE PRODUCT RANGE

- D4240-02 (chamfering drill $2.5 \times D_c$)
- D4140-01 ($1.3 \times D_c$)

Extension (diameter and shank versions)

- D4140-03 ($3 \times D_c$)
- D4140-05 ($5 \times D_c$)
- D4140-07 ($7 \times D_c$)

THE TOOL

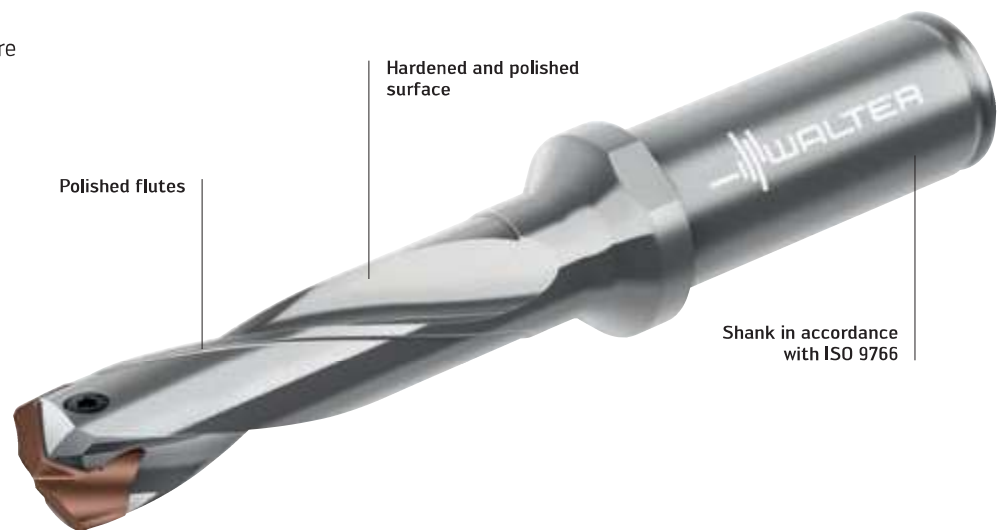
- Dia. 12–37.99 mm for $3 \times D_c$, $5 \times D_c$ and $7 \times D_c$
- Dia. 0.472–1.496" for $3 \times D_c$, $5 \times D_c$ and $7 \times D_c$
- Dia. 18–24.7 mm for $10 \times D_c$
- Optimal coolant outlet to centre

THE APPLICATION

- Drilling from solid, suitable for stack drilling, inclined inlet and outlet up to approx. 5°
- ISO materials P, M, K, N, S
- Areas of use: General mechanical engineering, mould and die making, energy and automotive industries

THE INDEXABLE INSERT

- Exact positioning thanks to 100° prism at insert seat
- Four geometries and grades



Polished flutes

Hardened and polished surface

Shank in accordance with ISO 9766

P6001



WPP45C specialist for ISO P

P6005



WKK45C specialist for ISO K

P6003



WMP35 specialist for ISO M and ISO S

P6004



WNN25 specialist for ISO N

Walter D4140 indexable insert drill

Fig.: P600x – indexable insert range

BENEFITS FOR YOU

- Maximum process reliability and tool life due to coolant outlet directly on the cutting edge
- Reliable chip evacuation due to polished flutes
- Protection against friction and long tool life for the drilling body due to hardened and polished surface
- Simple indexable insert selection with Color Select

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