

New dimensions – now even more flexible.

NEW TO THE RANGE

NEW ADDITION TO THE PRODUCT RANGE

- DC150 Perform solid carbide twist drill
- WJ30RE grade
- Dia. 1.5–2.9 mm

Without internal coolant:

- $3 \times D_c$, dia. 1.5–1.9 mm in accordance with DIN 1897
- $> \text{dia. } 1.9 \text{ mm}$ in accordance with DIN 6539

Additional dimensions – with internal coolant:

- $3 \times D_c$ in accordance with DIN 6537 short; HA shank and double shank (HE/HB)
- $5 \times D_c$ in accordance with DIN 6537 long; HA shank and double shank (HE/HB)
- $8 \times D_c$ in accordance with Walter standard; HA shank
- $12 \times D_c$ in accordance with Walter standard; HA shank

Additional dimensions – without internal coolant:

- $3 \times D_c$ in accordance with DIN 6537 short; HA shank and double shank (HE/HB)
- $5 \times D_c$ in accordance with DIN 6537 long; HA shank

THE GRADES

- WJ30RE, K30F, TiNAl
- WJ30TA, K30F, TiNAl with post-treatment

THE APPLICATION

- ISO material groups P, M, K, N, S, H, O
- Can be used with emulsion, oil and MQL
- Areas of use: General mechanical engineering, mould and die making, energy and automotive industries



DC150 Perform solid carbide drill

Fig.: DC150-03-02.000U0-WJ30RE



Watch the product video:
www.youtube.com/waltertools

BENEFITS FOR YOU

- Cost-efficient machining of small and medium batch sizes
- Can be used universally with all materials
- Now even more flexible thanks to extended range of drills
- Shank variants for all adaptors typically used when holemaking: Weldon, whistle notch, hydraulic expansion chuck, collet chuck, shrink-fit chuck, power chuck
- Optimum protection against wear due to WJ30RE and WJ30TA grades